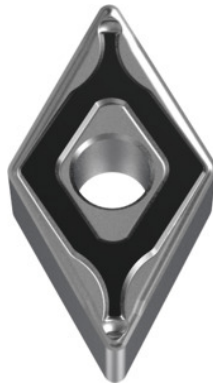


Garant**DNMG 150608, Grade: HB7140-1**

Order data

Order number	250762 HB7140-1
GTIN	4045197820518
Item class	21G

Description

DN.G 150608 HB7140-1 Grade: HB7140-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting speed v_c main application	60 - 230 m/min
Chip breaker	VM
Cutting conditions	slightly interrupted
Grade	HB7140-1
Main application	M
Feed f	0.2 - 0.5 mm/rev.

Corner radius	0.8 mm
Cutting depth a_p	0.5 - 5 mm
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning