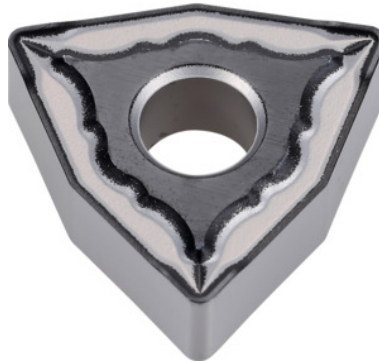


Garant**WNMG 080408, Grade: HB7120-1**

Order data

Order number	252208 HB7120-1
GTIN	4045197820204
Item class	21G

Technical description

Chip breaker	VG
Cutting speed v_c main application	60 - 210 m/min
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.
Grade	HB7120-1
Cutting conditions	continuous
Corner radius	0.8 mm
Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6

Type of product

Indexable insert for turning