

Garant**VNMG 160404, Grade: HB7140-1**

Order data

Order number	251802 HB7140-1
GTIN	4045197820785
Item class	21G

Description

VN.G 160404 HB7140-1 Grade: HB7140-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Corner radius	0.4 mm
Cutting speed v_c main application	60 - 230 m/min
Feed f	0.1 - 0.5 mm/rev.
Chip breaker	VM
Main application	M
Cutting depth a_p	0.5 - 4 mm

Cutting conditions	slightly interrupted
Grade	HB7140-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning