

Garant**WNMG 060404, Grade: HB7140-1**

Order data

Order number	252062 HB7140-1
GTIN	4045197820846
Item class	21G

Description

WN.G 060404 HB7140-1 Grade: HB7140-1
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.5 mm/rev.
Cutting speed v_c main application: 60 - 230 m/min

Technical description

Cutting depth a_p	0.5 - 4 mm
Grade	HB7140-1
Cutting speed v_c main application	60 - 230 m/min
Corner radius	0.4 mm
Chip breaker	VM
Main application	M

Feed f	0.1 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 060404
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning