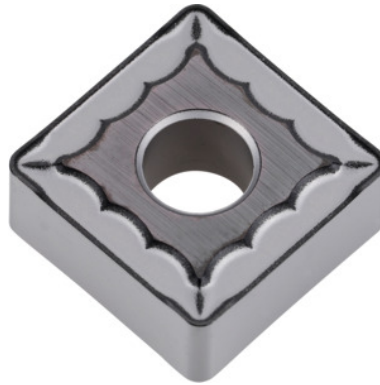


Garant
SNMG 150612, Grade: HB7140-1


Order data

Order number	251330 HB7140-1
GTIN	4045197820686
Item class	21G

Description

SNMG 150612 HB7140-1 Corner radius: 1.2 mm
 Grade: HB7140-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 9 mm
 Feed f : 0.25 - 0.8 mm/rev.
 Cutting speed v_c main application: 50 - 210 m/min

Technical description

Chip breaker	VG
Grade	HB7140-1
Cutting speed v_c main application	50 - 210 m/min
Cutting depth a_p	1.5 - 9 mm
Corner radius	1.2 mm
Main application	M

Feed f	0.25 - 0.8 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	SNMG 150612
Number of changes/inserts	8
Type of product	Indexable insert for turning