

Garant
CNMM 120408, Grade: HB7140-1


Order data

Order number	250452 HB7140-1
GTIN	4045197820396
Item class	21G

Description

CNMM 120408 HB7140-1 Grade: HB7140-1
 Chip breaker: VR
 Cutting depth a_p : 2 - 8 mm
 Feed f : 0.2 - 0.8 mm/rev.
 Cutting speed v_c main application: 40 - 180 m/min

Technical description

Cutting depth a_p	2 - 8 mm
Feed f	0.2 - 0.8 mm/rev.
Cutting speed v_c main application	40 - 180 m/min
Chip breaker	VR
Cutting conditions	slightly interrupted
Main application	M
Corner radius	0.8 mm

Grade	HB7140-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMM 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning