

Garant
WNMG 060404, Grade: HB7120-1


Order data

Order number	251952 HB7120-1
GTIN	4045197820112
Item class	21G

Technical description

Chip breaker	VS
Grade	HB7120-1
Corner radius	0.4 mm
Main application	M
Cutting conditions	continuous
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	90 - 290 m/min
Cutting depth a_p	0.3 - 2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404

Number of changes/inserts	6
Type of product	Indexable insert for turning