



## Solid half centre with carbide insert, Morse taper: 3



### Order data

Order number	323800 3
GTIN	4045197296733
Item class	32L

### Description

#### Version:

Point angle 60°, surfaces ground.

**Half point** with deep inserted **carbide centre**. This offers particularly good access for the turning tool to the end face of the component.

The carbide tipped lathe centres are marked with a groove to indicate maximum regrinding allowance.

#### Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

#### Standard:

##### DIN 806

External  $\varnothing$  D: 24.1 mm

Overall length L: 125 mm

Carbide  $\varnothing$  H: 11 mm

Face length  $L_1$ : 38 mm

Face-point distance b: 3 mm

### Technical description

External $\varnothing$ D	24.1 mm
Morse taper	3
Face-point distance b	3 mm

Face length L <sub>1</sub>	38 mm
Carbide Ø H	11 mm
Overall length L	125 mm
Type of product	Centring drill