

**Solid lathe centre WS, Morse taper: 4****Order data**

Order number	323400 4
GTIN	4045197296634
Item class	32L

Description**Version:**

Point angle 60°, surfaces ground.

Full point of tool steel, through hardened.

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Standard:**DIN 806**

External Ø D: 31.6 mm

Overall length L: 160 mm

Face length L₁: 50 mm

Face-point distance b: 5 mm

Technical description

Morse taper	4
Face-point distance b	5 mm
External Ø D	31.6 mm
Face length L ₁	50 mm
Overall length L	160 mm
Type of product	Centring drill

