

**Garant**
**Shrink-fit chuck Form ADB, BT 40 short, Clamping range  $\varnothing$  D1: 14mm**

**Order data**

Order number	303410 14
GTIN	4045197467850
Item class	31A

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing$  6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

**Technical description**

Overhang dimension A	90 mm
$\varnothing$ D <sub>2</sub>	27 mm
Clamping $\varnothing$ D <sub>1</sub>	14 mm
External $\varnothing$ D	34 mm
Adapter	BT 40 short
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Screening plate for coilSU1 for clamping Ø 12-20 mm	354240 12-20
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull stud 45°sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Subframe cupboard	354290
Cooling unit Type CU1	354215 CU1
Basic tool mountingfor SK for SK taper shank 40	354225 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Cooling adapter short4.5° for clamping Ø 12,1-16 mm	354235 12,1-16
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
Cooling adapter long4.5° for clamping Ø 12,1-16 mm	354236 12,1-16
Shrink-fit unit Type SU1	354210 SU1
Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40	308801 40