

**Garant**
**Shrink-fit chuck Form ADB, BT 40 A = 120, Clamping range  $\varnothing$  D1: 20mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 303425 20     |
| GTIN         | 4045197468062 |
| Item class   | 31A           |

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing$  6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

**Technical description**

|                                       |               |
|---------------------------------------|---------------|
| Overhang dimension A                  | 120 mm        |
| $\varnothing$ D <sub>2</sub>          | 33 mm         |
| Clamping $\varnothing$ D <sub>1</sub> | 20 mm         |
| External $\varnothing$ D              | 42 mm         |
| Adapter                               | BT 40 A = 120 |
| Arbor standard                        | ISO 7388-2    |
| Arbor standard                        | JIS B6339     |
| Shape                                 | ADB           |

|                                       |                      |
|---------------------------------------|----------------------|
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm  |
| Concentricity                         | $\leq 3 \mu\text{m}$ |
| Machining strategy                    | HPC                  |
| Machining strategy                    | HSC                  |
| Type of product                       | Shrink-fit chuck     |