

**Carbide driving plate for drive wheel, 1 piece**

Order data

| | |
|--------------|---------------|
| Order number | 327680 |
| GTIN | 4019208020167 |
| Item class | 35R |

Description**Version:**

Face drivers are clamping tools used in mechanical production. They are used for transmitting torque from the machine spindle to the workpiece. The face driver (also called headstock centre) is used to clamp shafts between tips in machine tools. The complete outer contour of the workpiece can be machined using a single set-up. High concentricity requirements can be achieved by mounting on the workpiece centres.

The CoAE is a constant face driver which is manually clamped in a lathe. It is used predominantly for machining over the entire length. The components are clamped at the end face. Milling can also be performed in the same set-up. It impresses thanks to a constant clamping force, even on uneven end faces or in the case of large deviations from the orthogonality. The mounting is free of play radially. The modular design allows different tips to be used, as well as various driver heads with a single face driver, thus allowing machining of a wide variety of geometries. The CoAE replaces the RöhM face driver CoA. Suitable for manually clamping machine tools.

Suitable for:

Driver heads No. 327641; 327651 size 41–80; 51–100 and 81–160.

Technical description

| | |
|------------------------|-------------|
| Thickness | 3.2 mm |
| Side length | 9.5 mm |
| Number of inserts | 1 |
| Product name attribute | 1 piece |
| Type of product | Face driver |