



Three-jaw lathe chuck steel short taper mount, DIN 702-2, Outer Ø A / taper: 200/5 mm



Order data

Order number	310650 200/5
GTIN	4019208036724
Item class	36R

Description

Version:

- Manual chucks with gear scroll, centrally clamping.
- Body made of cast iron or steel.
- Gear scroll drop-forged, balanced, and hardened.
- Flanks of scroll and of jaw serrations are ground.
- High concentricity.

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55029 with **Camlock studs**.

Standard:

DIN 702-2.

Supplied with:

1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

Optional extras:

For spare and additional jaws see No. 314000 – 315200. **For swarf protection** see No. 312800.

Note:

DIN 702-2 satisfies the old standard DIN 55027.

For self-centring three-jaw lathe chucks see No. 313110 - 313140.

Colour code for accessories: Röhmm geared scroll chucks and jaws

Aperture E: 55 mm

Height without jaws H₁: 74.5 mm

Height with jaws H₂: 107 mm

Number of studs: 6

Size of studs: 1/2-20

Chuck key square K: 11 mm

Technical description

External Ø A	200 mm
Number of studs	6
maximum speed	4000 rpm
Height without jaws H ₁	74.5 mm
Weight	15.5 kg
Aperture E	55 mm
Height with jaws H ₂	107 mm
Size of studs	1/2-20
Taper size	5
Chuck key square K	11 mm
Standard	DIN 702-2
Colour code for accessories	Röhmm geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Outside jaw set, 3 pieces, hardened for chuck type 200	315200 200
Scroll jaw set 3-piece, soft for chuck type 200 mm	314620 200
Scroll jaw set, 3 pieces, soft for chuck type 200 mm	314600 200
Base jaw set, 3 pieces, hardened for chuck type 200 mm	314000 200
Top jaw set 3-piece, soft for chuck type 200 mm	314420 200

Inside jaw set, 3 pieces, hardened for chuck type 200	315000 200
Top jaw set, 3 pieces, soft for chuck type 200 mm	314400 200
Base jaw set 3-piece, hardened for chuck type 200 mm	314020 200