

**Garant**
**Side lock arbor, HSK-F 63 short, Clamping range  $\varnothing$  D1: 25mm**

**Order data**

Order number	304306 25
GTIN	4045197587619
Item class	31A

**Description**
**Version:**

- With RFID/Balluffchip bore.
- HSK mating faces machined.

**GARANT:** All shanks hard turned (for smooth cutting action!).

**Application:**

For clamping tools with Weldon shank to DIN 1835 Form B and DIN 6535 Form HB.

**Optional extras:**

Coolant pipe No. 309880, coolant pipe wrench No. 309890.

**Note:**

Without a thread for the coolant pipe.

HSK 40 and 50, Form A and E available ex works by the manufacturer.

**Technical description**

Overhang dimension A	110 mm
Clamping $\varnothing$ D <sub>1</sub>	25 mm
Spare clamping screw No. 30 9900	25
External $\varnothing$ D	65 mm
Adapter	HSK-F 63 short
Arbor standard	DIN 69893

Arbor standard	DIN 69882-4
Arbor standard	ISO 12164-1
Shape	F
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Side lock arbor

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## Accessories

HSK coolant tube for HSK 25	309880 25
Socket wrench for coolant tubes for HSK 25	309890 25
Spare clamping screw for chucks with clamping Ø D1 25 mm	309900 25