

**Garant**

**Face mill arbor vibration-damped, conical, HSK-A 100 A = 200, Spigot  $\varnothing$  d1: 27 mm**


**Order data**

Order number	306710 27
GTIN	4045197821843
Item class	31A

**Description**
**Version:**

- **Shank, spigot, and all contact surfaces are ground at the collar.**
- **With Balluffchip bore.**
- **Increased collar contact surface.**

**Vibration damped version, arbor with vibration-damping core.**

**Advantage:**

Significantly lower tendency to vibrate. Considerable increase in feed rate.

**Supplied with:**

Cutter lock screw and drive dog.

**Optional extras:**

Special coolant pipe wrench No. 309840, coolant pipe No. 309880.

**Note:**

Further sizes on request.

External  $\varnothing$  D: 80 mm

$\varnothing$  D<sub>2</sub>: 58 mm

Milling mandrel length L<sub>4</sub>: 21 mm

**Technical description**

External $\varnothing$ D	80 mm
$\varnothing$ D <sub>2</sub>	58 mm
Spigot $\varnothing$ d <sub>1</sub>	27 mm

Milling mandrel length L <sub>4</sub>	21 mm
Adapter	HSK-A 100 A = 200
Standard	DIN 6357
Arbor standard	DIN 69882-3
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 8,000 rpm
Concentricity	≤ 6 μm
Machining strategy	HPC
Vibration	damped
Type of product	Milling head arbor

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## Accessories

Toggle spanner for mandrel Ø 27 mm	309840 27
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