



Manual changeover device for MANOK, Clamping head SK: 52



Order data

Order number	329830 52
GTIN	2050001922526
Item class	33H

Description

Version:

Changeover device for manual clamping head change.

Application:

Versatile application, e.g. machining centres, measuring machines, pillar drills.

Suitable for :

No. 329830 42

Note:

For suitable clamping heads see No. 329910 - 329936.

Technical description

Arbor size	52 mm
Type of product	Vice

Accessories

Clamping head smooth Clamping Ø (0.5 mm increments) 33 mm	329920 33
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 20,5 mm	329924 20,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 40,5 mm	329924 40,5
Clamping head smooth Clamping Ø (0.5 mm increments) 17,5 mm	329920 17,5
Clamping head smooth Clamping Ø (0.5 mm increments) 43,5 mm	329920 43,5
Clamping head smooth Clamping Ø (0.5 mm increments) 52 mm	329920 52
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 43 mm	329924 43
Clamping head smooth Clamping Ø (0.5 mm increments) 5,5 mm	329920 5,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 16,5 mm	329924 16,5
Clamping head smooth Clamping Ø (0.5 mm increments) 5 mm	329920 5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 47,5 mm	329924 47,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 19 mm	329924 19
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 32 mm	329924 32
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 36,5 mm	329924 36,5
Clamping head smooth Clamping Ø (0.5 mm increments) 37 mm	329920 37
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 38 mm	329924 38
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 26,5 mm	329924 26,5
	329924 17,5

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 17,5 mm

Clamping head smooth Clamping \varnothing (0.5 mm increments)
39 mm

329920 39

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 35,5 mm

329924 35,5

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 33,5 mm

329924 33,5

Clamping head smooth Clamping \varnothing (0.5 mm increments)
34,5 mm

329920 34,5

Clamping head smooth Clamping \varnothing (0.5 mm increments)
13,5 mm

329920 13,5

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 47 mm

329924 47

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 31 mm

329924 31

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 39 mm

329924 39

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 35 mm

329924 35

Clamping head smooth Clamping \varnothing (0.5 mm increments)
42,5 mm

329920 42,5

Clamping head smooth Clamping \varnothing (0.5 mm increments)
44 mm

329920 44

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 44 mm

329924 44

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 15 mm

329924 15

Clamping head with transverse and longitudinal serrations.
Clamping \varnothing (0.5 mm increments) 16 mm

329924 16

Clamping head smooth Clamping \varnothing (0.5 mm increments)
21,5 mm

329920 21,5

Clamping head soft Initial bore \varnothing 15 mm

329926 15

Clamping head smooth Clamping \varnothing (0.5 mm increments)
21 mm

329920 21

Clamping head smooth Clamping Ø (0.5 mm increments) 16 mm	329920 16
Clamping head smooth Clamping Ø (0.5 mm increments) 35,5 mm	329920 35,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 39,5 mm	329924 39,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 20 mm	329924 20
Clamping head smooth Clamping Ø (0.5 mm increments) 23,5 mm	329920 23,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 52 mm	329924 52
Clamping head smooth Clamping Ø (0.5 mm increments) 25 mm	329920 25
Clamping head smooth Clamping Ø (0.5 mm increments) 36,5 mm	329920 36,5
Clamping head smooth Clamping Ø (0.5 mm increments) 51 mm	329920 51
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 19,5 mm	329924 19,5
Clamping head smooth Clamping Ø (0.5 mm increments) 14 mm	329920 14
Clamping head smooth Clamping Ø (0.5 mm increments) 32 mm	329920 32
Clamping head smooth Clamping Ø (0.5 mm increments) 23 mm	329920 23
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 46,5 mm	329924 46,5
Clamping head smooth Clamping Ø (0.5 mm increments) 51,5 mm	329920 51,5
Clamping head smooth Clamping Ø (0.5 mm increments) 6,5 mm	329920 6,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 24,5 mm	329924 24,5
	329922 10

Clamping head with transverse serrations. Clamping \varnothing (0.5 mm increments) 10 mm

Clamping head smooth Clamping \varnothing (0.5 mm increments) 41 mm 329920 41

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 14 mm 329924 14

Clamping head smooth Clamping \varnothing (0.5 mm increments) 11 mm 329920 11

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 23,5 mm 329924 23,5

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 21,5 mm 329924 21,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 20,5 mm 329920 20,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 8,5 mm 329920 8,5

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 50 mm 329924 50

Clamping head smooth Clamping \varnothing (0.5 mm increments) 41,5 mm 329920 41,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 4,5 mm 329920 4,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 20 mm 329920 20

Clamping head smooth Clamping \varnothing (0.5 mm increments) 16,5 mm 329920 16,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 4 mm 329920 4

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 24 mm 329924 24

Clamping head smooth Clamping \varnothing (0.5 mm increments) 34 mm 329920 34

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 45,5 mm 329924 45,5

329920 22,5

Clamping head smooth Clamping Ø (0.5 mm increments) 22,5 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 8 mm	329920 8
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 11 mm	329924 11
Clamping head smooth Clamping Ø (0.5 mm increments) 32,5 mm	329920 32,5
Clamping head smooth Clamping Ø (0.5 mm increments) 47 mm	329920 47
Clamping head smooth Clamping Ø (0.5 mm increments) 49,5 mm	329920 49,5
Clamping head smooth Clamping Ø (0.5 mm increments) 48 mm	329920 48
Clamping head smooth Clamping Ø (0.5 mm increments) 50 mm	329920 50
Clamping head smooth Clamping Ø (0.5 mm increments) 18 mm	329920 18
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 32,5 mm	329924 32,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 44,5 mm	329924 44,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 13,5 mm	329924 13,5
Clamping head smooth Clamping Ø (0.5 mm increments) 31,5 mm	329920 31,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 33 mm	329924 33
Clamping head smooth Clamping Ø (0.5 mm increments) 10 mm	329920 10
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 41,5 mm	329924 41,5
Clamping head smooth Clamping Ø (0.5 mm increments) 13 mm	329920 13
	329924 37,5

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 37,5 mm	
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 25 mm	329924 25
Clamping head soft Initial bore \varnothing 8 mm	329926 8
Clamping head smooth Clamping \varnothing (0.5 mm increments) 47,5 mm	329920 47,5
Clamping head smooth Clamping \varnothing (0.5 mm increments) 9,5 mm	329920 9,5
Clamping head smooth Clamping \varnothing (0.5 mm increments) 10,5 mm	329920 10,5
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 42 mm	329924 42
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 49 mm	329924 49
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 29,5 mm	329924 29,5
Clamping head smooth Clamping \varnothing (0.5 mm increments) 25,5 mm	329920 25,5
Clamping head smooth Clamping \varnothing (0.5 mm increments) 46,5 mm	329920 46,5
Clamping head smooth Clamping \varnothing (0.5 mm increments) 40,5 mm	329920 40,5
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 18 mm	329924 18
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 23 mm	329924 23
Clamping head smooth Clamping \varnothing (0.5 mm increments) 12 mm	329920 12
Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 40 mm	329924 40
Clamping head smooth Clamping \varnothing (0.5 mm increments) 12,5 mm	329920 12,5
Clamping head with transverse serrations. Clamping \varnothing (0.5 mm increments) 9,5 mm	329922 9,5

Clamping head smooth Clamping Ø (0.5 mm increments) 28,5 mm	329920 28,5
Clamping head smooth Clamping Ø (0.5 mm increments) 15 mm	329920 15
Clamping head smooth Clamping Ø (0.5 mm increments) 27 mm	329920 27
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 34 mm	329924 34
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 14,5 mm	329924 14,5
Clamping head smooth Clamping Ø (0.5 mm increments) 45,5 mm	329920 45,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 31,5 mm	329924 31,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 28 mm	329924 28
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 21 mm	329924 21
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 17 mm	329924 17
Clamping head smooth Clamping Ø (0.5 mm increments) 30 mm	329920 30
Clamping head smooth Clamping Ø (0.5 mm increments) 43 mm	329920 43
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 12 mm	329924 12
Clamping head smooth Clamping Ø (0.5 mm increments) 28 mm	329920 28
Clamping head smooth Clamping Ø (0.5 mm increments) 6 mm	329920 6
Clamping head smooth Clamping Ø (0.5 mm increments) 29 mm	329920 29
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 51 mm	329924 51
	329924 45

Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 45 mm	
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 27,5 mm	329924 27,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 51,5 mm	329924 51,5
Clamping head smooth Clamping Ø (0.5 mm increments) 50,5 mm	329920 50,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 11,5 mm	329924 11,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 37 mm	329924 37
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 12,5 mm	329924 12,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 22 mm	329924 22
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 34,5 mm	329924 34,5
Clamping head smooth Clamping Ø (0.5 mm increments) 9 mm	329920 9
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 49,5 mm	329924 49,5
Clamping head smooth Clamping Ø (0.5 mm increments) 11,5 mm	329920 11,5
Clamping head smooth Clamping Ø (0.5 mm increments) 29,5 mm	329920 29,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 36 mm	329924 36
Clamping head smooth Clamping Ø (0.5 mm increments) 26,5 mm	329920 26,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 29 mm	329924 29
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 46 mm	329924 46
	329922 9

Clamping head with transverse serrations. Clamping \varnothing (0.5 mm increments) 9 mm

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 18,5 mm

329924 18,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 22 mm

329920 22

Clamping head smooth Clamping \varnothing (0.5 mm increments) 30,5 mm

329920 30,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 35 mm

329920 35

Clamping head smooth Clamping \varnothing (0.5 mm increments) 26 mm

329920 26

Clamping head smooth Clamping \varnothing (0.5 mm increments) 49 mm

329920 49

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 25,5 mm

329924 25,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 36 mm

329920 36

Clamping head smooth Clamping \varnothing (0.5 mm increments) 45 mm

329920 45

Clamping head smooth Clamping \varnothing (0.5 mm increments) 33,5 mm

329920 33,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 37,5 mm

329920 37,5

Clamping head with transverse and longitudinal serrations. Clamping \varnothing (0.5 mm increments) 48 mm

329924 48

Clamping head smooth Clamping \varnothing (0.5 mm increments) 7,5 mm

329920 7,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 42 mm

329920 42

Clamping head with transverse serrations. Clamping \varnothing (0.5 mm increments) 8,5 mm

329922 8,5

Clamping head smooth Clamping \varnothing (0.5 mm increments) 27,5 mm

329920 27,5

329920 24,5

Clamping head smooth Clamping Ø (0.5 mm increments) 24,5 mm	
Clamping head smooth Clamping Ø (0.5 mm increments) 44,5 mm	329920 44,5
Clamping head smooth Clamping Ø (0.5 mm increments) 18,5 mm	329920 18,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 41 mm	329924 41
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 42,5 mm	329924 42,5
Clamping head soft Initial bore Ø 30 mm	329926 30
Clamping head with transverse serrations. Clamping Ø (0.5 mm increments) 8 mm	329922 8
Clamping head smooth Clamping Ø (0.5 mm increments) 24 mm	329920 24
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 43,5 mm	329924 43,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 22,5 mm	329924 22,5
Clamping head smooth Clamping Ø (0.5 mm increments) 17 mm	329920 17
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 26 mm	329924 26
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 27 mm	329924 27
Clamping head smooth Clamping Ø (0.5 mm increments) 15,5 mm	329920 15,5
Clamping head smooth Clamping Ø (0.5 mm increments) 31 mm	329920 31
Clamping head smooth Clamping Ø (0.5 mm increments) 48,5 mm	329920 48,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 38,5 mm	329924 38,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 28,5 mm	329924 28,5

Clamping head smooth Clamping Ø (0.5 mm increments) 40 mm	329920 40
Clamping head smooth Clamping Ø (0.5 mm increments) 7 mm	329920 7
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 50,5 mm	329924 50,5
Clamping head smooth Clamping Ø (0.5 mm increments) 39,5 mm	329920 39,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 13 mm	329924 13
Clamping head smooth Clamping Ø (0.5 mm increments) 38,5 mm	329920 38,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 30 mm	329924 30
Clamping head smooth Clamping Ø (0.5 mm increments) 38 mm	329920 38
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 48,5 mm	329924 48,5
Clamping head smooth Clamping Ø (0.5 mm increments) 19,5 mm	329920 19,5
Clamping head smooth Clamping Ø (0.5 mm increments) 14,5 mm	329920 14,5
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 30,5 mm	329924 30,5
Clamping head smooth Clamping Ø (0.5 mm increments) 46 mm	329920 46
Clamping head with transverse and longitudinal serrations. Clamping Ø (0.5 mm increments) 15,5 mm	329924 15,5
Clamping head smooth Clamping Ø (0.5 mm increments) 19 mm	329920 19