Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer ∅ A / taper: 200/6 mm

Order data

Order number	310700 200/6
GTIN	4019208025599
Item class	36R

Description

Version:
· **Manual chucks with gear scroll, centrically clamping.**
· **Body made of cast iron or steel.**
· **Gear scroll drop-forged, balanced, and hardened.**
· **Flanks of scroll and of jaw serrations are ground.**
· **High concentricity.**
Application:
The chuck is always fitted to the spindle nose directly without an intermediate flange.
For spindle noses DIN 55027 **with studs and collar nuts.**
Standard:
DIN 702-3.
Supplied with:
1 set = 3 hard inside jaws, stepped on the outside and 1 set = 3 hard outside jaws, stepped on the inside.
1 clamping wrench and fastening screws or studs depending on the chuck.
Optional extras:
For spare and additional jaws see No. 314000 – 315200. **For swarf protection** see No. 312800.
Note:

For self-centring three-jaw lathe chucks see No. 313110 - 313140.
DIN 702-3 satisfies the old standard DIN 55029.
Colour code for accessories: Röhm geared scroll chucks and jaws
Aperture E: 55 mm
Height without jaws H_1: 74.5 mm
Height with jaws H_2: 107 mm
Number of studs: 4
Size of studs: M12
Chuck key square K: 11 mm

Technical description

Size of studs	M12
Taper size	6
Chuck key square K	11 mm
Aperture E	55 mm
Height with jaws H_2	107 mm
Height without jaws H_1	74.5 mm
Number of studs	4
Weight	15.5 kg
External ∅ A	200 mm
maximum speed	4000 rpm
Standard	DIN 702-3
Colour code for accessories	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Scroll jaw set, 3 pieces, soft for chuck type 200 mm	314600 200
Scroll jaw set 3-piece, soft for chuck type 200 mm	314620 200
Top jaw set, 3 pieces, soft for chuck type 200 mm	314400 200
Top jaw set 3-piece, soft for chuck type 200 mm	314420 200
Outside jaw set, 3 pieces, hardened for chuck type 200	315200 200

Inside jaw set, 3 pieces, hardened for chuck type 200	315000 200
Base jaw set, 3 pieces, hardened for chuck type 200 mm	314000 200