



Precision ER collet chuck CENTRO P, HSK-A 63 A = 100, Type CP for ER: 32



Order data

Order number	305920 32
GTIN	2050001703460
Item class	33F

Description

Version:

Alternatively for CENTRO P– without seals, with ER clamping nut Centro P No. 309655 **or sealed system** with ER clamping nut CP for HP sealing rings No. 309665 in conjunction with HP sealing rings No.309666 – 309668 (for internal coolant supply or as a dirt trap).

- **Ground externally and internally with RFID / Balluffchip bore.**
- **Concentricity and repetition accuracy 3 µm at 3×D, maximum 50 mm when using a HP precision collet.**
- **HDC = Heavy Duty Chuck, a mount specially designed for rough machining. A reinforced chuck body ensures better stability and plenty of radial stiffness. Ball-bearing clamping nut with trapezoidal-shaped fine thread for optimum tightening torques and clamping forces reduces vibration.**
- **Very high clamping forces due to the collet fully seated in the chuck and coated clamping nut.**
- **Vibration damping due to the element collet and mass of the chuck.**

Advantage:

Patented optimum seating of the collet, double guides, trapezoidal thread and low-friction coated clamping nut amalgamate when clamped into a sturdy unit, thus ensuring a very high degree of rigidity and precision.

Application:

For high precision clamping of tools with plain shanks.

Supplied with:

Without clamping nut.

Optional extras:

Coolant pipe No. 309880, socket wrench No. 309890, precision ER collets for HP No. 309368 – 309381, and for taps No. 309402 – 309419 (not for Horex), ER CP clamping nuts No. 309655;

309665, ER HDC clamping nuts No. 309657, HP sealing rings No. 309666 – 309668, CP roller bearing wrenches No. 309754; 309756, HDC roller bearing wrenches No. 309745/309756.

Note:

- **Clamps only nominal \varnothing up to shank \varnothing tolerance h10.**
- **Use in combination with Fahrion collets.**

Machining strategy: HSC

Shape: A

Concentricity ER collet with HDC collet chuck: $\leq 6 \mu\text{m}$

Concentricity HP collet with HDC collet chuck: $\leq 3 \mu\text{m}$

Clamping range: 2 - 20 mm

Overhang dimension A: 100 mm

External \varnothing D: 50 mm

Technical description

Type CP for ER	32
Clamping range	2 - 20 mm
Overhang dimension A	100 mm
External \varnothing D	50 mm
Shape	A
Series	Centro P
Concentricity HP collet with HDC collet chuck	$\leq 3 \mu\text{m}$
Concentricity ER collet with HDC collet chuck	$\leq 6 \mu\text{m}$
Clamping \varnothing D ₁	2-20 mm
Adapter	HSK-A 63 A = 100
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity ER collet with CP collet chuck	$\leq 6 \mu\text{m}$
Concentricity HP collet with CP collet chuck	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Collet chuck

Accessories

ER collet HP with seal Nominal clamping Ø d 14 mm	309377 14
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 7 mm	309418 7
ER collet HP with seal Nominal clamping Ø d 7 mm	309377 7
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 4,5 mm	309418 4,5
ER collet HP Nominal clamping Ø d 11 mm	309376 11
ER collet HP Nominal clamping Ø d 6 mm	309376 6
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 9 mm	309418 9
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 12 mm	309418 12
ER collet HP Nominal clamping Ø d 13 mm	309376 13
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309414 14
ER collet HP Nominal clamping Ø d 14 mm	309376 14
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309414 10
ER collet HP with seal and spray nozzles Nominal clamping Ø d 12 mm	309378 12
ER collet HP with seal Nominal clamping Ø d 9 mm	309377 9
ER collet HP with seal and spray nozzles Nominal clamping Ø d 10 mm	309378 10
ER collet for machine taps with seal Nominal clamping Ø d 18 mm	309414 18
ER collet HP Nominal clamping Ø d 9 mm	309376 9
ER collet HP with seal and spray nozzles Nominal clamping Ø d 18 mm	309378 18
ER collet HP with seal Nominal clamping Ø d 15 mm	309377 15
ER collet HP with seal Nominal clamping Ø d 20 mm	309377 20
ER collet HP with seal Nominal clamping Ø d 5 mm	309377 5

ER collet HP with seal and spray nozzles Nominal clamping Ø d 14 mm	309378 14
ER collet HP Nominal clamping Ø d 3 mm	309376 3
ER collet for machine taps with seal Nominal clamping Ø d 20 mm	309414 20
ER collet HP Nominal clamping Ø d 4 mm	309376 4
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 8 mm	309418 8
ER collet HP with seal Nominal clamping Ø d 10 mm	309377 10
ER collet HP with seal and spray nozzles Nominal clamping Ø d 6 mm	309378 6
ER collet HP with seal Nominal clamping Ø d 3 mm	309377 3
ER collet HP with seal Nominal clamping Ø d 4 mm	309377 4
ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309414 8
ER collet HP with seal and spray nozzles Nominal clamping Ø d 16 mm	309378 16
ER collet HP Nominal clamping Ø d 2 mm	309376 2
ER collet HP Nominal clamping Ø d 20 mm	309376 20
ER collet HP Nominal clamping Ø d 19 mm	309376 19
ER collet HP with seal Nominal clamping Ø d 17 mm	309377 17
ER collet HP Nominal clamping Ø d 12 mm	309376 12
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 11 mm	309418 11
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309414 16
ER collet HP with seal Nominal clamping Ø d 19 mm	309377 19
ER collet HP Nominal clamping Ø d 7 mm	309376 7
ER collet HP Nominal clamping Ø d 5 mm	309376 5
ER collet set HP with seal (4; 6; 8; 10; 12; 14; 16; 20mm), 469 E	309397
ER collet HP with seal Nominal clamping Ø d 11 mm	309377 11

ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309414 11
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 18 mm	309418 18
Sealing ring HP for ER clamping nut CENTRO P Clamping Ø (1 mm increments) 2 mm	309668 2
ER collet HP with seal and spray nozzles Nominal clamping Ø d 20 mm	309378 20
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309414 4,5
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309414 9
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309414 6
ER collet set HP (4; 6; 8; 10; 12; 14; 16; 20mm), 470 E	309396
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 10 mm	309418 10
ER collet HP Nominal clamping Ø d 17 mm	309376 17
ER collet HP with seal and spray nozzles Nominal clamping Ø d 8 mm	309378 8
ER collet HP with seal Nominal clamping Ø d 12 mm	309377 12
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309414 12
ER collet HP Nominal clamping Ø d 15 mm	309376 15
ER collet HP with seal Nominal clamping Ø d 8 mm	309377 8
CP roller bearing wrench for torque wrenches Type 32	309756 32
ER collet HP Nominal clamping Ø d 10 mm	309376 10
ER collet HP with seal Nominal clamping Ø d 18 mm	309377 18
ER collet HP with seal Nominal clamping Ø d 13 mm	309377 13
ER collet HP Nominal clamping Ø d 18 mm	309376 18
ER collet HP Nominal clamping Ø d 8 mm	309376 8
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309414 7

ER collet HP with seal and spray nozzles Nominal clamping Ø d 4 mm	309378 4
ER collet HP with seal Nominal clamping Ø d 6 mm	309377 6
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 6 mm	309418 6
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 20 mm	309418 20
ER collet HP Nominal clamping Ø d 16 mm	309376 16
CP roller bearing wrench Type 32	309754 32
ER collet HP with seal Nominal clamping Ø d 16 mm	309377 16
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 14 mm	309418 14
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 16 mm	309418 16