



Combination face mill adapter, HSK-A 100 short, Spigot Ø d1: 32 mm



Order data

Order number	306250 32
GTIN	4045197290007
Item class	31A

Description

Version:

With Balluffchip bore. HSK mating faces machined.

Application:

For clamping shell end mills and milling cutter heads with longitudinal or transverse groove.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Coolant pipe No. 309880, plug-in socket No. 309890, special toggle spanner No. 309840.

Overhang dimension A: 60 mm

External Ø D: 58 mm

Milling mandrel length L₃ with drive ring: 24 mm

Milling mandrel length L₄: 38 mm

Spare milling cutter lock screw 309860: 32

Spare face mill drive ring 309870: 32

Technical description

Overhang dimension A	60 mm
Spare milling cutter lock screw 309860	32
Spare face mill drive ring 309870	32
Milling mandrel length L ₄	38 mm
Spigot Ø d ₁	32 mm

suitable special toggle spanner 309840	32
Milling mandrel length L ₃ with drive ring	24 mm
External Ø D	58 mm
Adapter	HSK-A 100 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC

Accessories

Face mill drive ring for mandrel Ø 32 mm	309870 32
Toggle spanner for mandrel Ø 32 mm	309840 32
Milling cutter lock screw for mandrel Ø 32 mm	309860 32