



## Thread forming oil, Contents in l or kg: 1



### Order data

|              |               |
|--------------|---------------|
| Order number | 082742 1      |
| GTIN         | 2050001740342 |
| Item class   | 04D           |

### Description

#### Version:

Special thread forming oil for thread forming.

#### Description:

The high speed and frictional heat creates local high temperatures which plastify all types of metallic materials. This allows a bushing to be created in a variety of thicknesses of materials, without chips, in just a few seconds.

The polygon contour of the carbide flow drill generates frictional heat which plasticises all types of metal materials. This allows closed apertures to be created in a variety of thicknesses of materials, without chips, in just a few seconds.

#### Advantage:

- **Large savings of time and costs compared to conventional processes (such as drawn-on nuts).**
- **Generates no chips or swarf; supersedes rivet nuts, weld nuts and press nuts.**
- **Solid basis for threads with high pull-out forces.**
- **For all popular material thicknesses and thread sizes (threads to DIN 13).**

### Technical description

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| Contents | 1 l |
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|                     |                              |
|---------------------|------------------------------|
| Flashpoint          | > 240 °C                     |
| Solubility in water | insoluble                    |
| Kinematic viscosity | 315 - 385 mm <sup>2</sup> /s |
| Version             | Can                          |