



## Hardened top jaw set, 3 pieces, for chuck type: 200



### Order data

|              |               |
|--------------|---------------|
| Order number | 313250 200    |
| GTIN         | 4019208023731 |
| Item class   | 33R           |

### Description

#### Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times.** The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

For fitting to hardened base jaws. Applicable as reversible jaws in conjunction with the base jaws.

#### Suitable for:

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, RöhM self-centring chucks Duro No. 313120; 313140 and other self-centring chuck systems.

#### Note:

- **Hard top and stepped jaws purchased subsequently must be ground internally in the chuck for concentricity and run-out.**

### Technical description

|                |        |
|----------------|--------|
| Length L       | 72 mm  |
| Slot width D   | 10 mm  |
| Bore spacing b | 40 mm  |
| for chuck type | 200 mm |
| Tenon length A | 20 mm  |

|                          |                                      |
|--------------------------|--------------------------------------|
| Width B                  | 24 mm                                |
| suitable for colour code | Schunk self-centring chucks and jaws |
| suitable for colour code | Röhm self-centring chucks and jaws   |
| Type of product          | Self-centring chuck jaws             |