



## Hardened top jaw set, 3 pieces, for chuck type: 315



### Order data

Order number	313250 315
GTIN	4019208023755
Item class	33R

### Description

#### Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times.** The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

For fitting to hardened base jaws. Applicable as reversible jaws in conjunction with the base jaws.

#### Suitable for:

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, RöhM self-centring chucks Duro No. 313120; 313140 and other self-centring chuck systems.

#### Note:

- **Hard top and stepped jaws purchased subsequently must be ground internally in the chuck for concentricity and run-out.**

### Technical description

Bore spacing b	54 mm
Width B	36 mm
Length L	107 mm
Slot width D	12 mm
Tenon length A	26 mm

for chuck type	315 mm
suitable for colour code	Schunk self-centring chucks and jaws
suitable for colour code	Röhm self-centring chucks and jaws
Type of product	Self-centring chuck jaws