



## Combination face mill adapter, HSK-A 100 short, Spigot Ø d1: 16 mm



### Order data

Order number	306250 16
GTIN	4045197289971
Item class	31A

### Description

#### Version:

With Balluffchip bore. HSK mating faces machined.

#### Application:

For clamping shell end mills and milling cutter heads with longitudinal or transverse groove.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Coolant pipe No. 309880, plug-in socket No. 309890, special toggle spanner No. 309840.

Overhang dimension A: 60 mm

External Ø D: 32 mm

Milling mandrel length L<sub>3</sub> with drive ring: 17 mm

Milling mandrel length L<sub>4</sub>: 27 mm

Spare milling cutter lock screw 309860: 16

Spare face mill drive ring 309870: 16

### Technical description

Spare milling cutter lock screw 309860	16
Milling mandrel length L <sub>4</sub>	27 mm
Spigot Ø d <sub>1</sub>	16 mm
Spare face mill drive ring 309870	16
Overhang dimension A	60 mm

suitable special toggle spanner 309840	16
Milling mandrel length L <sub>3</sub> with drive ring	17 mm
External Ø D	32 mm
Adapter	HSK-A 100 short
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC

## Accessories

Toggle spanner for mandrel Ø 16 mm	309840 16
Face mill drive ring for mandrel Ø 16 mm	309870 16
Milling cutter lock screw for mandrel Ø 16 mm	309860 16