

Garant
Face mill arbor with cooling channel bore, HSK-A 100 short, Spigot Ø d1: 32mm

Order data

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|--------------|---------------|
| Order number | 306675 32 |
| GTIN | 4045197290373 |
| Item class | 31A |

Description
Version:

- **Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.**
- **With Balluff/RFID chip bore.**
- **Increased collar contact surface.**
- **HSK mating faces machined.**

With **cooling channel bores.**

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

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| Suitable toggle spanner No. 309840 | 32 |
| Milling mandrel length L ₄ | 24 mm |
| Spare milling cutter lock screw No. 309860 / 309861 | 32 |
| Overhang dimension A | 50 mm |

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|---------------------------------------|----------------------|
| Spigot $\varnothing d_1$ | 32 mm |
| External $\varnothing D$ | 78 mm |
| Clamping $\varnothing D_1$ | 32 mm |
| Adapter | HSK-A 100 short |
| Arbor standard | DIN 69882-3 |
| Arbor standard | ISO 12164-1 |
| Arbor standard | DIN 69893 |
| Shape | A |
| Cooling channel bore | not pluggable |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | $\leq 6 \mu\text{m}$ |
| Machining strategy | HPC |
| Type of product | Milling head arbor |

Accessories

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|---|-----------|
| HSK coolant tube for HSK 32 | 309880 32 |
| Socket wrench for coolant tubes for HSK 32 | 309890 32 |
| Toggle spanner for mandrel $\varnothing 32$ mm | 309840 32 |
| Milling cutter lock screw for mandrel $\varnothing 32$ mm | 309860 32 |