



## Top jaws set, 3 pieces, for chuck type: 254



### Order data

Order number	313750 254
GTIN	4019208193779
Item class	33R

### Description

#### Version:

Bevelled for small clamping  $\emptyset$ .

**Precision milled** slots and serration, **burnished**.

Soft top jaws, long, serration  $1.5 \times 60^\circ$ .

#### Material:

Quality product made of 16MnCr5.

#### Suitable for:

**Heavy-duty chucks** from Schunk, RöhM and other heavy-duty chuck manufacturers.

#### Optional extras:

T-nuts No. 313505 – 313605.

#### Note:

- **When fitting to a chuck, please check serrations, slot width (D), and hole spacing (a, b).**
- **Aluminium top jaws on request.**

### Technical description

Hole centre spacing a	30 mm
for chuck type	254 mm
Height H	40 mm
Length L	125 mm
Bore spacing b	30 mm
Slot width D	16 mm

Width B	40 mm
for thread DIN 912	M12
suitable for colour code	Schunk heavy-duty chucks and jaws
Type of product	Heavy-duty lathe chuck jaws