



ER clamping nut for sealing rings, for ER: 25



Order data

Order number	309615 25
GTIN	7640128492184
Item class	39Z

Description

Version:

Thread and taper ground in a single setup for highest concentricity.

Nut coated for: lower friction and **increased clamping force** coupled with high wear resistance and corrosion resistance. **With slots.**

Suitable for:

All standard ER collet chucks.

Optional extras:

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

Sealing rings No. 309625; 309630; 309635; 309645.

Note:

Collet chuck and clamping nut are balanced separately!

Technical description

maximum tightening torque	140 Nm
Overall length L	25 mm
for ER	25 mm

Thread	M32×1.5
External Ø D	42 mm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Clamping nut