### **∫\_iokisch**°

High-performance cutting oil high-viscosity, chlorine-free DAR 50 Visco, Contents: 51



# **Order data**

| Order number | 084220 5      |
|--------------|---------------|
| GTIN         | 2050000966187 |
| Item class   | 08J           |

# Description

#### Version:

Cutting oil for the most demanding applications. Recommended for mixing with normal mineralbased cutting oil (but not with water-soluble oils).

Application by brush, spray can, spray bottle or lubrication system.

#### Advantage:

Improves **tool–life, cutting performance** and **surface quality. Chlorine-free** - releases no hazardous vapours, **non-polluting.** 

#### **Application:**

Multi-purpose for **all machining operations** (turning, milling, drilling, tapping, reaming, broaching and sawing) and also for **forming**. Indispensable when cutting **difficult materials** such as stainless and heat-resistant steels, nickel alloys, titanium, and similar alloys. Ideal for **non-ferrous metals**.

**High viscosity product** based on mineral oil, very well suited for thread tapping, good adherence.

## **Technical description**

# Data sheet

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| Flashpoint          | 180 °C                     |
|---------------------|----------------------------|
| Kinematic viscosity | 174 mm²/s                  |
| Colour              | brown                      |
| Version             | Can                        |
| Storage temperature | 5 - 40 °C                  |
| Contents            | 5                          |
| Type of product     | Cutting oil / grinding oil |