

**Top jaw set, 3 pieces, soft, for chuck type: 140mm****Order data**

Order number	314400 140
GTIN	4019208035482
Item class	33R

Description**Version:**

Precision milled contact face, **not burnished.**

Application:

For fitting to hardened base jaws.

Material:

16 MnCr5

Suitable for:

Three-jaw lathe chucks No. 310505; 310655; 310705.

Note:

- **Jaws can generally be renewed in the chuck as long as the guide in the body is not worn out.**
- **Top, turning, and drilling jaws bought subsequently must be ground in the chuck for radial and axial run-out.**

Technical description

Length L	74 mm
Slot width D	7.96 mm
Bore spacing b	38.1 mm
Tenon length A	12.67 mm
for chuck type	140 mm
also suitable for chuck type	160 mm

Height H	42 mm
suitable for colour code	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chuck jaws