

**Top jaw set, 3 pieces, soft, for chuck type: 250mm****Order data**

Order number	314400 250
GTIN	4019208034553
Item class	33R

Description**Version:**

Precision milled contact face, **not burnished**.

Application:

For fitting to hardened base jaws.

Material:

16 MnCr5

Suitable for:

Three-jaw lathe chucks No. 310505; 310655; 310705.

Note:

- **Jaws can generally be renewed in the chuck as long as the guide in the body is not worn out.**
- **Top, turning, and drilling jaws bought subsequently must be ground in the chuck for radial and axial run-out.**

Technical description

Length L	103 mm
Bore spacing b	53.95 mm
Tenon length A	19.02 mm
for chuck type	250 mm
Height H	53 mm
Slot width D	12.72 mm

suitable for colour code	Röhm geared scroll chucks and jaws
Type of product	Gear scroll chuck jaws