



## Hydraulic chuck radial adjustment, HSK-A 63, Clamping range $\varnothing$ D1: 25mm



### Order data

Order number	307514 25
GTIN	2050001700964
Item class	33W

### Description

#### Version:

- Axial length adjustment, adjustment travel 10 mm.
- With RFID/Balluffchip bore.

With radial adjustment for tool length.

#### Application:

- High metal removal rate (but not for extreme heavy machining).
- For drilling, reaming, and milling.

#### Optional extras:

Reducing sleeves No. 302135 – 302187, coolant tube No. 309880, socket wrench No. 309890, parallel wipers No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

#### Note:

A-dimension = 200 mm available on request!

### Technical description

Clamping $\varnothing$ D <sub>1</sub>	25 mm
Overhang dimension A	120 mm
External $\varnothing$ D	53 mm
Adjustment travel V	10 mm
Adapter	HSK-A 63

Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-7
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Hydraulic clamping chuck

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## Accessories

Cylindrical cleaner Plastic Pin $\varnothing$ 25 mm	343720 25
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