



Hydraulic chuck short, slim, HSK-F 63, Clamping range \varnothing D1: 25mm



Order data

Order number	307518 25
GTIN	
Item class	33W

Description

Version:

- Axial length adjustment, adjustment travel 10 mm.
- With RFID/Balluffchip bore.

Application:

- High metal removal rate (but not for extreme heavy machining).
- For drilling, reaming, and milling.

Optional extras:

Reducing adapters No. 302135 – 302180, parallel wiper No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

Note:

A-dimension = 200 mm available on request!

Technical description

\varnothing D ₂	57 mm
L ₃	62 mm
Overhang dimension A	120 mm
Clamping \varnothing D ₁	25 mm
Thread M	M16×1
External \varnothing D	53 mm

Adjustment travel V	10 mm
Adapter	HSK-F 63
Arbor standard	DIN 69893
Arbor standard	DIN 69882-7
Arbor standard	ISO 12164-1
Shape	F
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Hydraulic clamping chuck

Accessories

Cylindrical cleaner Plastic Pin Ø 25 mm	343720 25
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