



Hydraulic clamping chuck long, slim, HSK-A 63 A = 150, Clamping range \varnothing D1: 6 mm



Order data

Order number	307522 6
GTIN	2050001653420
Item class	33W

Description

Version:

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

Application:

- High metal removal rate (but not for extreme heavy machining).
- For drilling, reaming, and milling.

Optional extras:

Reducer sleeves No. 302135 – 302180, coolant tube No. 309880, coolant tube socket wrench No. 309890, parallel wipers No. 343720.

WTE stop screws for direct clamping and for use of reducing sleeves on request.

Note:

A-dimension = 200 mm available on request!

\varnothing D₂: 26 mm

External \varnothing D: 50 mm

L₂: 105 mm

Adjustment travel V: 10 mm

Thread M: M5

Technical description

Clamping \varnothing D ₁	6 mm
\varnothing D ₂	26 mm
Thread M	M5

L ₂	105 mm
External Ø D	50 mm
Adjustment travel V	10 mm
Adapter	HSK-A 63 A = 150
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-7
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Hydraulic clamping chuck

Accessories

Parallel wiper Plastic Pin Ø 6 mm	343720 6
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