



## Jaw cutting attachment, Outer / inner Ø: 342/260mm



### Order data

Order number	315900 342/260
GTIN	4019208059518
Item class	38L

### Description

#### Version:

Within the body is a **drop-forged gear scroll**, which is rotated via a knurl ring on the periphery of the body. This gear scroll moves 3 **reversible** adjustment jaws steplessly inwards or outwards. For turning, the clamping screws of the adjustment jaws are positioned in the bore of the lathe chuck top jaws and the chuck is tightened. **During turning the chuck is in the same condition (preloaded) as for the subsequent workpiece machining.**

#### Callout:

Adjustment jaws  
Knurl  
Housing with spiral ring  
Top jaws  
Insert screw

#### Application:

For precision machining **internal and external diameters of soft top jaws** on lathe chucks. **Also suitable for external and internal re-grinding** of hardened top jaws to **correct radial runout.**

### Technical description

Insert area Ø position J	160 - 270 mm
Weight	8 kg
Internal Ø	260 mm
Insert area Ø position A	330 - 440 mm
suitable for chucks up to Ø	400 mm
External Ø	342 mm
Type of product	Jaw turning out ring