



Jaw cutting attachment, Outer / inner Ø: 153/110mm



Order data

Order number	315900 153/110
GTIN	4019208059464
Item class	38L

Description

Version:

Within the body is a **drop-forged gear scroll**, which is rotated via a knurl ring on the periphery of the body. This gear scroll moves 3 **reversible** adjustment jaws steplessly inwards or outwards. For turning, the clamping screws of the adjustment jaws are positioned in the bore of the lathe chuck top jaws and the chuck is tightened. **During turning the chuck is in the same condition (preloaded) as for the subsequent workpiece machining.**

Callout:

Adjustment jaws
Knurl
Housing with spiral ring
Top jaws
Insert screw

Application:

For precision machining **internal and external diameters of soft top jaws** on lathe chucks. **Also suitable for external and internal re-grinding** of hardened top jaws to **correct radial runout.**

Technical description

Insert area Ø position A	150 - 215 mm
Internal Ø	110 mm
External Ø	153 mm
suitable for chucks up to Ø	250 mm
Weight	1.5 kg
Insert area Ø position J	50 - 115 mm
suitable for chuck dia.	80 - 200 mm
Type of product	Jaw turning out ring