



Bore plug gauge for through holes OD, Sleeve Ø D: 20-30mm



Order data

Order number	435156 20-30
GTIN	2050001677266
Item class	46D

Description

Version:

OD bore plug gauges are mechanical two-point dial bore plug gauges for highest requirements. Hardened gauging sleeve. For bores of 3 – 100 mm. Centring by the gauging sleeve prevents tilt errors and therefore ensures maximum precision irrespective of the user. No need to seek the return point. Dial indicators with shank Ø 8 h6 can be used as displays.

- **Repetition accuracy 1 µm.**
- **Robust and reliable.**
- **Minimum measuring time with maximum measuring reliability.**
- **Thread connection bore gauge/ holder M10×1.**

Application:

For bores of 3 – 100 mm. For quality assurance in series production, manual or automatic measuring.

Supplied with:

Gauging sleeve with two radially movable 180° offset carbide measuring bars.

Optional extras:

Precision dial comparator No. 434674, inductive precision dial comparator No. 434670, dial indicator with anticlockwise scale 434807 size 10, digital dial indicator 434322, holder for plug gauges No. 435160, setting rings No. 484030. Measuring depth extensions, angle pieces and depth stops on request.

Note:

When ordering, please state **additionally** the exact bore tolerances, for example:

No. 435154 size 6–12 **10H7**,

No. 435154 size 6–12 **10 + 0.15 / – 0.01**,

No. 435154 size 6–12 **9.990 / 10.15**.

When using precision dial indicators, an additional extension No. 434920 size 10 or probe No. 434900 size 16 is required.

- **Plug gauges for large bores (up to Ø 500), recesses, grooves, also in 3-point version available on request.**
- **Tolerance range 10 µm or fine fit quality 5 and finer on request.**
- **Measuring range > 0.2 mm on request.**
- **Measuring contacts with larger radius as well as in ruby, ceramic and DLC-coated are available.**

Technical description

Repetition accuracy	1 µm
Gauging force	2 N
Sleeve dimension H	27 mm
Face dimension h	10 mm
Quality	6 mm
Quality	12 mm
Quality	8 mm
Quality	10 mm
Quality	13 mm
Quality	9 mm
Quality	11 mm
Quality	7 mm
Tolerance zone	V
Tolerance zone	T
Tolerance zone	U
Tolerance zone	B
Tolerance zone	S
Tolerance zone	R
Tolerance zone	N
Tolerance zone	P
Tolerance zone	M
Tolerance zone	JS

Tolerance zone	K
Tolerance zone	J
Tolerance zone	H
Tolerance zone	A
Tolerance zone	G
Tolerance zone	FG
Tolerance zone	EF
Tolerance zone	F
Tolerance zone	E
Tolerance zone	D
Tolerance zone	CD
Tolerance zone	ZC
Tolerance zone	C
Tolerance zone	ZB
Tolerance zone	ZA
Tolerance zone	ZC
Tolerance zone	Z
Tolerance zone	FG
Nominal size	20 - 30 mm
Calibration	C4
Type of product	Bore gauge micrometer head

Services

DAkkS calibration Precision bore gauge (types B + C)
maximum measuring range 60 mm

023220 60

Calibration Precision bore gauge (types B + C) maximum
measuring range 60 mm

023210 60

Accessories

Setting ringDIN 2250 C Nominal size Ø 25 mm	484030 25
Setting ringDIN 2250 C Nominal size Ø 24 mm	484030 24
Holder for plug gaugeOD Holder length 235 mm	435160 235
Precision dial comparator ± measuring range / reading 50/1 µm	434674 50/1
Setting ringDIN 2250 C Nominal size Ø 20 mm	484030 20
Holder for plug gaugeOD Holder length 50 mm	435160 50
Precision dial comparator ± measuring range / reading 25/0,5 µm	434674 25/0,5
Inductive precision comparator Extramess Type 2001	434670 2001
Setting ringDIN 2250 C Nominal size Ø 26 mm	484030 26
Setting ringDIN 2250 C Nominal size Ø 22 mm	484030 22
Steel contact point Type 16	434900 16
Extension for contact points Length L 10 mm	434920 10
Precision dial comparator ± measuring range / reading 250/10 µm	434674 250/10
Holder for plug gaugeOD Holder length 105 mm	435160 105
Setting ringDIN 2250 C Nominal size Ø 30 mm	484030 30
Precision dial comparator ± measuring range / reading 130/5 µm	434674 130/5
Setting ringDIN 2250 C Nominal size Ø 28 mm	484030 28