## Mahr

Lever dial indicator with horizontal dial contact point length 14.5 mm, Measuring range per direction / Body Ø: 0,4/28mm



# **Order data**

| Order number | 436355 0,4/28 |
|--------------|---------------|
| GTIN         | 4059192013196 |
| Item class   | 43A           |

## Description

### Version:

High-precision lever dial indicator with jewel-mounted mechanism, in handy, robust design. Housing and dovetail block are of one piece, which means that mounting is particularly rigid. Corrosion protection due to matt chrome-plated housing.

Lever dial indicator with **horizontal dial**.

Mahr – ruby mounted mechanism with carbide measurement ball. Contact point bearing in onepiece fork, therefore alignment is particularly exact; anti-magnetic. 1/100 reading. **Application:** 

As an accurate dial bore gauge for testing variations from nominal size, testing concentricity, internal measurements, testing of parallelism, and flatness as well as for aligning components.

#### Supplied with:

Clamping spigot Ø 8 mm.

## **Optional extras:**

Square holder No. 436510, centring holder No. 436512, knuckle stand No. 359680.

#### Spare part:

Spare contact point with carbide or ruby ball available on request.

## Note:

**Additional information DIN 2270: Graduations 0.01** – deviation range 10  $\mu$ m, total deviation range 13  $\mu$ m, hysteresis error 3  $\mu$ m. **Graduations 0.002/0.001** – deviation range 2  $\mu$ m, total deviation range 4  $\mu$ m, hysteresis error 2  $\mu$ m.

## **Technical description**

| Gauging force                          | 0.2 N                |
|--|----------------------|
| Body Ø                                 | 28 mm                |
| Measuring range per direction          | 0.4 mm               |
| Total variation range f <sub>tot</sub> | 13 µm                |
| Scale divisions                        | 0.01 mm              |
| Variation range f <sub>e</sub>         | 10 µm                |
| Hysteresis error f <sub>u</sub>        | 3 μm                 |
| Pivot range                            | 2×110 degrees        |
| Clamping shank Ø h6                    | 8 mm                 |
| Contact point length                   | 14.5 mm              |
| Measurement ball Ø                     | 2 mm                 |
| Standard                               | DIN 2270             |
| Measurement technology                 | analogue             |
| Packaging                              | sturdy box           |
| Calibration                            | C5                   |
| Type of product                        | Lever dial indicator |

## Services

| DAkkS calibrationLever dial indicator Type ANALOG | 023340 ANALOG |
|---|---------------|
| CalibrationLever dial indicator Type ANALOG       | 023330 ANALOG |

# Accessories

| Carbide contact point, contact point length 14.5 mm<br>Measurement ball Ø 1 mm | 436371 1  |
|--|-----------|
|  | 436371 2R |

#### Carbide contact point, contact point length 14.5 mm Measurement ball Ø 2R mm

| Articulated holder Radius of action 120 mm                                     | 359680 120 |
|--|------------|
| Centring holder Type   | 436512     |
| Square holder for small indicator  | 436510     |
| Carbide contact point, contact point length 14.5 mm<br>Measurement ball Ø 2 mm | 436371 2   |
| Carbide contact point, contact point length 14.5 mm<br>Measurement ball Ø 3 mm | 436371 3   |