## (9) HORGER \& GASSLEE

Hydraulic magnetic measuring stand (with base) with mechanical fine adjustment at the base, Throat: 300 mm


## Order data

| Order number | 440790300 |
| :--- | :---: |
| GTIN | 4260180710014 |
| Item class | 46 Q |

## Description

## Version:

Hydraulic measuring stand with central clamping. One hand remains free for configuring the dial indicator. All joints are rigidly clamped by the central button. Patented mechanism generates high pressure so that the hand wheel needs only slight force to close it. Oil hydraulics protected against oil leakage by double seals. Clamping force can be steplessly adjusted. Jointed arms $360^{\circ}$ rotatable on the dial indicator holder and $180^{\circ}$ pivotable. Dial indicator holder for dial and digital indicators with shank $\varnothing 8 \mathrm{~mm}$ or dovetail.
Magnetic base with Vee sole. Powerful permanent magnet. Rotary switch for turning the magnetic force on and off. The magnetic force acts through the flat back and the Vee sole of the base.
Additionally with fine rotational adjustment on the magnetic base; high stability even at high measurement forces.

## Note:

Hydraulic measuring stands can withstand large fluctuations in temperature when the clamp is open. However a certain time is required for the temperature of the oil to equalise. When the clamp is closed the maximum fluctuation in temperature without major fluctuations in pressure is $15^{\circ} \mathrm{C}$. These can lead to damage to the stand or to the object that is clamped.

## Technical description

| Magnetic base width | 50 mm |
| :--- | :---: |
| Throat | 300 mm |
| Connection thread | M8 external thread |
| Magnetic base length | 60 mm |
| Magnetic base height | 55 mm |
| Magnetic force | 800 N |
| Alignment of connecting thread | centre |
| Type of product | measuring stand |

## Accessories

| Clamping screw M3 for dial indicator clamp | 440858 |
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| Stand base Type 1 | 4408681 |
| Dial indicator clamp | 440860 |
| Spare piston Type 4 | 4408304 |
| Clamping handle Type 4 | 4408504 |
| Adjustment screw M4×0.35 for dial indicator clamp | 440859 |

