#### HÖRGER & GÄSSLER

# Hydraulic magnetic measuring stand (with base) with mechanical fine adjustment at the indicator holder, Throat: 220mm



#### Order data

Order number	440800 220
GTIN	4260180710892
Item class	46Q

#### Description

#### Version:

**Hydraulic measuring stand with central clamping. One hand remains free for configuring the dial indicator.** All joints are rigidly clamped by the central button. Patented mechanism generates high pressure so that the hand wheel needs only slight force to close it. Oil hydraulics protected against oil leakage by double seals. Clamping force can be steplessly adjusted. Jointed arms 360° rotatable on the dial indicator holder and 180° pivotable. Dial indicator holder for dial and digital indicators with shank Ø 8 mm or dovetail.

**Magnetic base** with Vee sole. Powerful permanent magnet. Rotary switch for turning the magnetic force on and off. The magnetic force acts through the flat back and the Vee sole of the base.

#### Supplied with:

Magnetic base No. 440868 size 1.

#### Note:

Hydraulic measuring stands can withstand large fluctuations in temperature when the **clamp is open**. However a certain time is required for the temperature of the oil to equalise. When the **clamp is closed** the maximum fluctuation in temperature without major fluctuations in pressure is 15 °C. These can lead to damage to the stand or to the object that is clamped.

## **Technical description**

Magnetic force	800 N
Magnetic base height	55 mm
Magnetic base length	60 mm
Throat	220 mm
Connection thread	M8 external thread
Magnetic base width	50 mm
Alignment of connecting thread	centre
Type of product	measuring stand

### Accessories

Adjustment screw M4×0.35 for dial indicator clamp	440859
Clamping handle Type 3	440850 3
Spare piston Type 3	440830 3
Clamping screw M3 for dial indicator clamp	440858
Dial indicator clamp	440860
Stand base Type 1	440868 1