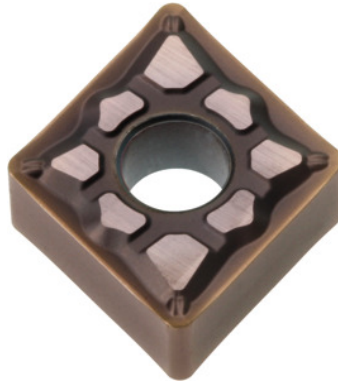


**Garant**
**CNMG 09T308, Grade: HB7415**


### Order data

Order number	250052 HB7415
GTIN	4045197816535
Item class	21G

### Description

CNMG 09T308 HB7415 Grade: HB7415  
 Chip breaker: TIS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 70 m/min

### Technical description

Corner radius	0.8 mm
Cutting depth $a_p$	0.3 - 2 mm
Cutting speed $v_c$ main application	60 - 70 m/min
Chip breaker	TIS
Grade	HB7415
Main application	S
Feed $f$	0.1 mm/rev.

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Type of product	Indexable insert for turning