

HOLEX®
CNMG 120412 Set 10 pieces, Grade: HBX020

Order data

Order number	250254 HBX020
GTIN	4045197816504
Item class	22D

Description

CNMG 120412 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 1 - 6.5 mm

Feed f : 0.05 - 0.5 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Grade	HBX020
Cutting conditions	slightly interrupted
Chip breaker	PM
Corner radius	1.2 mm
Cutting speed v_c main application	80 - 300 m/min
Cutting depth a_p	1 - 6.5 mm
Feed f	0.05 - 0.5 mm/rev.

Main application	P
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning