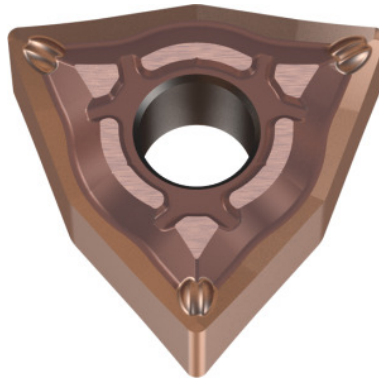


**Garant**
**WNMG 060404, Grade: HB7415**


### Order data

Order number	251952 HB7415
GTIN	4045197816856
Item class	21G

### Description

WNMG 060404 HB7415 Grade: HB7415  
 Chip breaker: TIS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 70 m/min

### Technical description

Grade	HB7415
Main application	S
Cutting depth $a_p$	0.3 - 2 mm
Cutting speed $v_c$ main application	60 - 70 m/min
Cutting conditions	continuous
Feed $f$	0.1 - 0.2 mm/rev.
Chip breaker	TIS

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6
Type of product	Indexable insert for turning