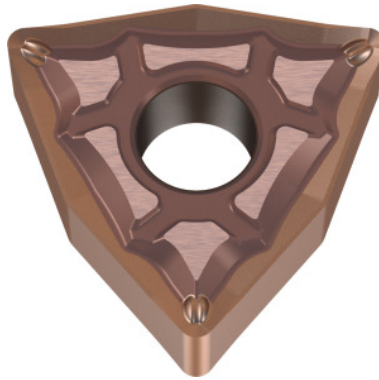


Garant
WNMG 080408, Grade: HB7415


Order data

Order number	251964 HB7415
GTIN	4045197816887
Item class	21G

Description

WNMG 080408 HB7415 Grade: HB7415

Chip breaker: TIS

Cutting depth a_p : 0.3 - 2 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 60 - 70 m/min

Technical description

Cutting conditions	continuous
Feed f	0.1 - 0.2 mm/rev.
Cutting depth a_p	0.3 - 2 mm
Grade	HB7415
Chip breaker	TIS
Cutting speed v_c main application	60 - 70 m/min
Main application	S

Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning