

Garant
WNMG 080412, Grade: HB7415


Order data

Order number	252072 HB7415
GTIN	4045197816917
Item class	21G

Description

WNMG 080412 HB7415 Grade: HB7415
 Chip breaker: TIM
 Tolerance: M
 Cutting depth a_p : 1 - 4 mm
 Feed f : 0.1 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 70 m/min

Technical description

Chip breaker	TIM
Feed f	0.1 - 0.25 mm/rev.
Cutting speed v_c main application	50 - 70 m/min
Corner radius	1.2 mm
Grade	HB7415
Cutting conditions	continuous
Cutting depth a_p	1 - 4 mm

Main application	S
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning