

**Garant****CC.T 060202, Grade: HB7120-1****Order data**

Order number	260140 HB7120-1
GTIN	4045197817167
Item class	21G

**Technical description**

Main application	M
Chip breaker	VM
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 4 mm
Corner radius	0.2 mm
Cutting speed $v_c$ main application	80 - 260 m/min
Grade	HB7120-1
Feed $f$	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 060202

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning