

**Garant****CC.T 120404, Grade: HB7120-1**

## Order data

Order number	260158 HB7120-1
GTIN	4045197817211
Item class	21G

## Description

CC.T 120404 HB7120-1 Grade: HB7120-1  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 4 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 80 - 260 m/min

## Technical description

Chip breaker	VM
Cutting speed $v_c$ main application	80 - 260 m/min
Feed $f$	0.1 - 0.4 mm/rev.
Corner radius	0.4 mm
Main application	M
Cutting depth $a_p$	0.2 - 4 mm

Cutting conditions	continuous
Grade	HB7120-1
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning