

**Garant****DCMT 11T302, Grade: HB7415****Order data**

Order number	260356 HB7415
GTIN	4045197816948
Item class	21G

**Description**

DC.T 11T302 HB7415 Grade: HB7415  
Chip breaker: TIS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1 mm  
Feed  $f$ : 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 70 m/min

**Technical description**

Feed $f$	0.1 mm/rev.
Cutting speed $v_c$ main application	60 - 70 m/min
Main application	S
Chip breaker	TIS
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 1 mm
Corner radius	0.2 mm

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning