

**Garant**
**DC.T 070202, Grade: HB7120-1**


### Order data

Order number	260449 HB7120-1
GTIN	4045197817303
Item class	21G

### Technical description

Cutting speed $v_c$ main application	80 - 260 m/min
Main application	M
Grade	HB7120-1
Corner radius	0.2 mm
Feed $f$	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.5 - 2.5 mm
Chip breaker	VM
Cutting conditions	continuous
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070202

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning