

**Garant****Digital 2D height gauge HC1, Type: 350****Order data**

Order number	445350 350
GTIN	4045197436900
Item class	41F

**Description****Version:****Measuring system:**

- **Outstanding measuring accuracy and reliability due to optical incremental measuring system with double reading head.**
- **Dynamic probe system for high repeatability.**
- **Air bearings system for easy movement without jerking.**
- **Precise measuring head guidance on stainless steel slides.**
- **Easy measuring procedures due to motorised measurement slides.**
- **Button settings retained at power off.**
- **Integrated rechargeable battery for cordless measurements.**
- **Temperature compensation using internal temperature sensor.**

**Control and display unit:**

- **Large and clear function buttons.**
- **Easily readable LCD graphics display with background illumination.**
- **User guidance via self-explanatory icons in several languages.**
- **Facility for setting additional zero points on the component.**
- **Saving of measured data on integrated USB memory.**
- **Additional measuring device can be connected to the Opto RS232C interface.**
- **Future-proof as it can be updated.**
- **Automatic stand-by circuit (no loss of measured values).**

**Additional 2D measurement functions:**

- Compensation circle.
- Distance and angle of 2 elements.
- Angle between 3 elements.
- Angle within a cone.
- Coordinate transformations.

**Statistical evaluation:**

- Statistical analysis of individual features.
- Histograms.
- Process control cards.
- Pareto charts.
- Creation of production and inspection plans.
- Direct print-out on a USB printer.

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**Supplied with:**

Control and display unit. Carrier No. 445410 size T6, contact point No. 445420 size K6/51, setting block, power supply unit No. 445432, NiMH battery No. 445430 and instruction manual.

Test certificate: Manufacturer's test certificate

Calibration: E2

Measuring range: 350 mm

maximum application range: 0 - 520 mm

Graduations can be switched over: 0.01 / 0.005 / 0.001 / 0.0005 / 0.0001 mm

Error limit (L = meas. length in mm):  $1.8 + L / 600 \mu\text{m}$

Repeatability plane: 0.5  $\mu\text{m}$

Repeatability hole: 1  $\mu\text{m}$

## Technical description

Measuring range	350 mm
Width footprint	250 mm
Weight	25 kg
maximum application range	0 - 520 mm
Overall height	741 mm
Rectangularity error (frontal)	5 $\mu\text{m}$
Length of base	240 mm
Error limit (L = meas. length in mm)	$1.8 + L / 600 \mu\text{m}$
Graduations can be switched over	0.01 / 0.005 / 0.001 / 0.0005 / 0.0001 mm
Repeatability plane	0.5 $\mu\text{m}$
Repeatability hole	1 $\mu\text{m}$
Gauging force	$1.0 \pm 0.2 \text{ N}$
Article no of the battery / rechargeable battery fitted	445430
Calibration	E2
Type of rechargeable battery	Nickel metal hydride
Number of rechargeable batteries contained	1
Nominal voltage	4.8 V
Power supply	Rechargeable battery-powered
Power supply	Mains operated
Standard	Manufacturer's standard

Reversible reading	mm / inch
Interface	USB interface
Interface	RS232 interface
Measurement technology	digital
Test certificate	Manufacturer's test certificate
Type of product	Height gauge

### Services

Calibration Digital height gauge maximum measuring range 400 mm	014360 400
Labelling laser-etched Type	018940
DAkkS calibration Digital height gauge maximum measuring range 400 mm	014600 400
Calibration Digital height gauge maximum measuring range 400 mm	024000 400
DAkkS calibration Digital height gauge maximum measuring range 400 mm	024010 400

### Accessories

Carrier for measuring probe Type T6/100	445410 T6/100
Universal contact point set Number of individual parts 10	445406 10
Carrier for measuring probe Type T8	445410 T8
Mains adapter	445432
Carrier for measuring probe Type T1	445410 T1
Carrier for measuring probe Type T6	445410 T6
Battery pack 4.8 V	445430
Ball contact point Type K6/51	445420 K6/51