


DNMG 110404 Set 10 pieces, Grade: HBX130

Order data

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| Order number | 250802 HBX130 |
| GTIN | 4045197822369 |
| Item class | 22D |

Description

DNMG 110404 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth a_p : 1 - 5 mm

Feed f : 0.1 - 0.5 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

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|--------------------------------------|----------------------|
| Grade | HBX130 |
| Cutting conditions | slightly interrupted |
| Main application | M |
| Cutting speed v_c main application | 60 - 200 m/min |
| Corner radius | 0.4 mm |
| Cutting depth a_p | 1 - 5 mm |
| Chip breaker | MM |

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|-------------------------------|------------------------------|
| Feed f | 0.1 - 0.5 mm/rev. |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | DNMG 110404 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |