

**Jobber drill set HSS No. 114360 in a case, TiN, Type: 6-10****Order data**

Order number	115245 6-10
GTIN	4045197024671
Item class	12B

**Description****Version:**

Composed of jobber drills DIN 338.  
Standard core without core taper.  
Precision ground point.

**Profile ground:**

High concentricity and pitch accuracy, drills for series production use.  
With point geometry shape C from size 2.4 mm.

**Technical description**

Incremental steps of drills	0.1 mm
Drill range	6 - 10 mm
Number of drills	41
Shank	Plain shank
Number of cutting edges Z	2
Coating	TiN

Tool material	HSS
Standard	DIN 338
Type	N
Tolerance nominal $\varnothing$	h8
Point angle	118 degrees
Through-coolant	no
with case	yes
Colour ring	without
Type of product	Jobber drill

### User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	56 m/min	N
Alu > 10% Si	suitable only under restricted conditions	50 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	50 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	37 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	31 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	12 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable only under restricted conditions	10 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	15 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions	10 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	6 m/min	S
GG(G)	suitable	31 m/min	K

CuZn	suitable only under restricted conditions	80 m/min	N
Oil	suitable		
wet maximum	suitable		

## Accessories

Jobber drill HSSN Ø DC h8 6,4 mm	114360 6,4
Jobber drill HSSN Ø DC h8 8,9 mm	114360 8,9
Jobber drill HSSN Ø DC h8 9,3 mm	114360 9,3
Jobber drill HSSN Ø DC h8 6,3 mm	114360 6,3
Jobber drill HSSN Ø DC h8 9,1 mm	114360 9,1
Jobber drill HSSN Ø DC h8 8,7 mm	114360 8,7
Jobber drill HSSN Ø DC h8 6,6 mm	114360 6,6
Jobber drill HSSN Ø DC h8 7,5 mm	114360 7,5
Jobber drill HSSN Ø DC h8 7 mm	114360 7
Jobber drill HSSN Ø DC h8 8,6 mm	114360 8,6
Jobber drill HSSN Ø DC h8 8,4 mm	114360 8,4
Jobber drill HSSN Ø DC h8 7,3 mm	114360 7,3
Jobber drill HSSN Ø DC h8 9 mm	114360 9
Jobber drill HSSN Ø DC h8 9,7 mm	114360 9,7
Jobber drill HSSN Ø DC h8 8,1 mm	114360 8,1
Jobber drill HSSN Ø DC h8 7,2 mm	114360 7,2
Jobber drill HSSN Ø DC h8 7,4 mm	114360 7,4
Jobber drill HSSN Ø DC h8 9,2 mm	114360 9,2
Jobber drill HSSN Ø DC h8 7,6 mm	114360 7,6
Jobber drill HSSN Ø DC h8 7,7 mm	114360 7,7
Jobber drill HSSN Ø DC h8 6,8 mm	114360 6,8
Jobber drill HSSN Ø DC h8 8,8 mm	114360 8,8
Jobber drill HSSN Ø DC h8 8,3 mm	114360 8,3

Jobber drill HSSN Ø DC h8 7,8 mm	114360 7,8
Jobber drill HSSN Ø DC h8 9,4 mm	114360 9,4
Jobber drill HSSN Ø DC h8 6,1 mm	114360 6,1
Jobber drill HSSN Ø DC h8 8,2 mm	114360 8,2
Jobber drill HSSN Ø DC h8 6,2 mm	114360 6,2
Jobber drill HSSN Ø DC h8 8,5 mm	114360 8,5
Jobber drill HSSN Ø DC h8 9,8 mm	114360 9,8
Jobber drill HSSN Ø DC h8 8 mm	114360 8
Jobber drill HSSN Ø DC h8 6,5 mm	114360 6,5
Jobber drill HSSN Ø DC h8 7,1 mm	114360 7,1
Jobber drill HSSN Ø DC h8 10 mm	114360 10
Jobber drill HSSN Ø DC h8 7,9 mm	114360 7,9
Jobber drill HSSN Ø DC h8 9,9 mm	114360 9,9
Jobber drill HSSN Ø DC h8 6,7 mm	114360 6,7
Jobber drill HSSN Ø DC h8 9,5 mm	114360 9,5
Jobber drill HSSN Ø DC h8 9,6 mm	114360 9,6
Jobber drill HSSN Ø DC h8 6,9 mm	114360 6,9